

# Fearnley Procter



## PRODUCT APPROVAL

### Durum Verschleiss-Schutz GmbH

Carl-Friedrich-Benz-Strasse 7, D-47877, Willich, Germany

**This is to certify that the above company's following product has been reviewed & approved by a NS-1™ Technical Review Committee.**

#### **Fearnley Procter NS-1™ Edition 3 Quality and Inspection Requirements for New and Refurbished Drilling and Well Completion Equipment Standards.**

#### **Specification**

#### **Product**

NS.03.30.00.1110

Durum FD 653 Application on New Drill Pipe Tool Joints.

**SCOPE:** The procedure followed has been to compare the specific requirements of the relevant Fearnley Procter NS-1™ Edition 3 documentation with the submitted information, and to perform certain testing on the product.

The evaluation of the application procedures for FD 653 on drill pipe tool joints has been performed in compliance with the general requirements and recommendations as stipulated in NS-1™ Supplementary Requirements, NS.03.30.00.1110 (Rev. 09) Section 5.0, and Sub-Specification 90.1, 90.3 and 160.

The following data was supplied and tests performed by Durum Verschleiss-Schutz GmbH for Fearnley Procter Inc., under this approval: 1) Micro Hardness test (across weld metal, HAZ plus base metal) 2) Hardbanding Adhesion Test Results 3) Welding Procedures/Guidelines 4) Inspection Guidelines 5) Acceptance/Rejection Criteria 6) Casing Wear Results.

**REFERENCE DOCUMENTS:** Durum Application Procedure for Hardbanding (Doc. No. 112812, Rev AD, 28<sup>th</sup> Nov. 2012).

As a result of this review, Durum Verschleiss-Schutz GmbH has been granted approval for application of FD 653 onto drill pipe tool joints, and deemed suitable for service when applied as per the processes and procedures reviewed and the requirements of NS-1™.

**NOTA BENE:** This certificate relates solely to the Procedure Qualification Record (PQR) of Organisation identified above and should not be interpreted as implying that all or any other applicators of this product are competent to do so. Organisations applying the above Hardbanding are required to qualify their own Welding Procedure Specification (WPS) by means of a Procedure Qualification Record (PQR) and maintain Welder Performance Qualification (WPQ) in accordance with Fearnley Procter NS-1™ Edition 3 requirements.

#### **Issued By**

A handwritten signature in black ink, appearing to read 'Kevin Fearnley', is written over a light blue background.

**Kevin Fearnley**

Chairman NS-1™ Technical Review Committee

**Review No** : FP NS 150

**Certificate No** : 0110/14-2

**Approval Date** : 28<sup>th</sup> February, 2014

**Valid Till** : 27<sup>th</sup> February, 2016

**Registered Since** : 28<sup>th</sup> February, 2013

To maintain validity during the said period the above named Company must fully comply with the current **Fearnley Procter NS-1™ Edition 3** Quality and Inspection Requirements for New and Refurbished Drilling and Well Completion Equipment latest revisions.

Certificates can be verified at Fearnley Procter Website [www.fearnleyproctergroup.com](http://www.fearnleyproctergroup.com)